

1. (Unamended) A toner supply container detachably mountable to an image forming apparatus, comprising:

a main body, provided with an opening for permitting discharge of the toner, for accommodating the toner;

a sealing member for unsealably sealing the opening;

wherein the opening is unsealed by tearing a part of said sealing member, wherein a pattern of welding with which said sealing member is welded on the main body of the container is inclined inwardly with respect to a tearing direction at a laterally outward end portion at a tearing starting side end portion.

2. (Unamended) A toner supply container according to Claim 1, wherein the welding pattern is inclined rectilinearly.

3. (Unamended) A toner supply container according to Claim 1, wherein said welding pattern is inclined with curvature.

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4. (Amended) A toner supply container according to Claim 1, wherein the welding pattern is concave downstream with respect to the tearing direction, at a portion where the tearing starts in a welded portion.

5. (Unamended) A toner supply container according to Claim 1, wherein said sealing member has a seal portion welded to the main body of said container, and a sealing member pulling portion extended and folded back therefrom.

6. (Unamended) A toner supply container according to Claim 1, wherein said sealing member is provided with a tearing guide portion provided by laser irradiation.

7. (Unamended) A toner supply container according to Claim 1, wherein said sealing member has a cover film sealing the opening and a tear tape for tearing the cover film.

A2 8. (Amended) A process cartridge detachably mountable to an image forming apparatus, comprising:

a developing portion, having a photosensitive member, for developing a latent image on the photosensitive member;

Sub 124 a toner accommodating portion for accommodating toner to said developing portion, said toner accommodating portion being provided with an opening for permitting discharging of the toner;

a sealing member for unsealably sealing the opening, wherein said sealing member has a seal portion welded to the main body of said container, and a sealing member pulling portion extended and folded back therefrom,

wherein the opening is unsealed by tearing a part of said sealing member,

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conc. wherein a pattern of welding with which said sealing member is welded on the main body of the container is inclined inwardly with respect to a tearing direction at a laterally outward end portion at a tearing starting side end portion.

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Mx 9. (Amended) A process cartridge according to Claim 8, wherein the welding pattern is inclined rectilinearly.

10. (Amended) A process cartridge according to Claim 8, wherein said welding pattern is inclined with curvature.

11. (Amended) A process cartridge according to Claim 8, wherein the welding pattern is concave downstream with respect to the tearing direction, at portion where the tearing starts in a welded portion.

12. (Amended) A process cartridge according to Claim 8, wherein said sealing member is provided with a tearing guide portion provided by laser irradiation.

13. (Amended) A process cartridge according to Claim 8, wherein said sealing member has a cover film sealing the opening and a tear tape for tearing the cover film.